SIEMENS

Data sheet

6ES7412-2EK06-0AB0

SIMATIC S7-400, CPU 412-2 PN Central processing unit with: Work memory 1 MB, (0.5 MB code, 0.5 MB data), interfaces 1st interface MPI/DP 12 Mbit/s, (X1), 2nd interface Ethernet/PROFINET (X5)



General information	
Product type designation	CPU 412-2 PN
HW functional status	01
Firmware version	V6.0
Engineering with	
Programming package	STEP 7 V5.5 or higher/iMap V3.0 + iMap STEP 7 Add-on V3.0 SP5 or higher
CiR – Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 μs; Time per I/O byte
Supply voltage	
Rated value (DC)	
• 24 V DC	No; Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.1 A
from backplane bus 5 V DC, max.	1.3 A
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At the DP interface

Power loss	
Power loss, typ.	5.5 W
Power loss, max.	6.5 W
Memory	
Type of memory	RAM
Work memory	
• integrated	1 Mbyte
• integrated (for program)	0.5 Mbyte
• integrated (for data)	0.5 Mbyte
• expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
• expandable FEPROM, max.	64 Mbyte
• integrated RAM, max.	512 kbyte
expandable RAM	Yes; with Memory Card (RAM)
expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
• with battery	Yes; all data
without battery	No
D. 11	
Battery Backup battery	
Backup current, typ.	125 μA; up to 40 °C
Backup current, max.	450 µA
Backup time, max.	Dealt with in the module data manual with the secondary
• Баскир шпе, шах.	conditions and the factors of influence
 Feeding of external backup voltage to CPU 	5 V DC to 15 V DC
● Feeding of external backup voltage to CPU	
CPU processing times	5 V DC to 15 V DC
CPU processing times for bit operations, typ.	5 V DC to 15 V DC 75 ns
CPU processing times for bit operations, typ. for word operations, typ.	75 ns 75 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ.	5 V DC to 15 V DC 75 ns 75 ns 75 ns
CPU processing times for bit operations, typ. for word operations, typ.	75 ns 75 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ.	5 V DC to 15 V DC 75 ns 75 ns 75 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ.	5 V DC to 15 V DC 75 ns 75 ns 75 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks	5 V DC to 15 V DC 75 ns 75 ns 75 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB	5 V DC to 15 V DC 75 ns 75 ns 75 ns 225 ns
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB • Number, max.	5 V DC to 15 V DC 75 ns 75 ns 75 ns 225 ns 3 000; Number range: 1 to 16000
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB • Number, max. • Size, max.	5 V DC to 15 V DC 75 ns 75 ns 75 ns 225 ns 3 000; Number range: 1 to 16000
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB Number, max. Size, max. FB	5 V DC to 15 V DC 75 ns 75 ns 75 ns 225 ns 3 000; Number range: 1 to 16000 64 kbyte
CPU processing times for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ. CPU-blocks DB • Number, max. • Size, max. FB • Number, max.	5 V DC to 15 V DC 75 ns 75 ns 75 ns 225 ns 3 000; Number range: 1 to 16000 64 kbyte 1 500; Number range: 0 to 7999

-	2411.4
• Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	2; OB 10, 11
 Number of delay alarm OBs 	2; OB 20, 21
 Number of cyclic interrupt OBs 	2; OB 32, 35 (shortest cycle that can be set = $500 \mu s$)
 Number of process alarm OBs 	2; OB 40, 41
 Number of DPV1 alarm OBs 	3; OB 55-57
 Number of isochronous mode OBs 	2; OB 61-62
 Number of multicomputing OBs 	1; OB 60
 Number of background OBs 	1; OB 90
 Number of startup OBs 	3; OB 100-102
 Number of asynchronous error OBs 	9; OB 80-88
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
per priority class	24
 additional within an error OB 	1
ounters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0

Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• Number	Unlimited (limited only by RAM capacity)
Number S7 times	Unlimited (limited only by RAM capacity)
	Unlimited (limited only by RAM capacity) 2 048
S7 times	
S7 times • Number	
S7 times • Number Retentivity	2 048
S7 times ● Number Retentivity — adjustable	2 048 Yes
S7 times● NumberRetentivity— adjustable— lower limit	2 048 Yes 0
 Number Retentivity — adjustable — lower limit — upper limit 	2 048 Yes 0 2 047

Prosent	— upper limit	9 990 s
Total working and load memory (with backup battery) Pata areas and their retentivity retentive data area in total Flag Number, max. Retentivity available Retentivity preset Retent	IEC timer	
• Number Unlimited (limited only by RAM capacity) Pata areas and their retentivity retentive data area in total Number, max. Retentivity available Retentivity preset NB 0 to MB 15 Number of clock memories Number of clock memories Address area I/O addres	• present	Yes
Data areas and their retentivity retentive data area in total Flag Number, max. Retentivity available Retentivity preset Number of clock memories Number of clock memories Number of clock memories Number of clock memories Number of clock memories Number of clock memories Number of clock memories Number of clock memories Number of clock memories Number of which destributed Number of which distributed Number of which default Number of which default Number of which central Number of which we was a st	• Type	SFB
retentive data area in total Flag Number, max. Retentivity available Retentivity preset Number of clock memories like byte Number of clock memories Number of clock memori	Number	Unlimited (limited only by RAM capacity)
Flag Number, max. Retentivity available Retentivity preset Retentivity preset Number of clock memories Retentivity preset Number of clock memories Retentivity preset Number of subprocess images Number of which central white Number of which central white	Data areas and their retentivity	
Number, max. Retentivity available Retentivity preset Retentivity preset Retentivity preset Number of clock memories Retentivity preset Number of clock memories Retentivity preset Number of clock memories Retentivity preset Retentivity pres	retentive data area in total	Total working and load memory (with backup battery)
Retentivity preset Retentivity preset Retentivity preset NB 0 to MB 15 Number of clock memories R; in 1 memory byte Local data adjustable, max. preset Address area Vo address area P(O address area P(D address area P(D address area P(D address area P(D address area Address area P(D address area A kbyte Outputs A kbyte P(D address area A kbyte P(D address area P(D address area P(D address area P(D address area A kbyte A k	Flag	
Retentivity preset Number of clock memories R; in 1 memory byte Local data • adjustable, max. • preset 4 kbyte Address area I/O address area I/O address area • Inputs • Outputs O which distributed — MPI/DP interface, inputs — MPI/DP interface, outputs — PROFINET interface, outputs — PROFINET interface, outputs — PROFINET interface, outputs — Vabyte • Outputs, adjustable • Inputs, adjustable • Outputs, adjustable • Outputs, default • Outputs • Access to consistent data in process image • Number of subprocess images, max. 15 Digital channels • Inputs • Outputs • Of which central • Inputs	Number, max.	4 kbyte; Size of bit memory address area
Number of clock memories 8; in 1 memory byte Local data • adjustable, max. 8 kbyte • preset 4 kbyte Address area I/O address area • Inputs 4 kbyte • Outputs 4 kbyte Outputs 2 kbyte — MPI/DP interface, inputs 2 kbyte — PROFINET interface, outputs 4 kbyte Process image • Inputs, adjustable 4 kbyte • Outputs, adjustable 4 kbyte • Outputs, adjustable 4 kbyte • Inputs, adjustable 4 kbyte Outputs, adjustable 4 kbyte • Inputs, adjustable 7 kbyte • Inputs, adjustable 4 kbyte • Outputs, adjustable 4 kbyte • Inputs, adjustable 5 kbyte • Outputs, adjustable 6 thyte • Inputs, adjustable 7 kbyte • Inputs, adjustable 7 kbyte • Outputs, adjustable 6 thyte • Inputs, adjustable 7 kbyte • Outputs, adjustable 7 kbyte • Inputs, adjustable 7 kbyte • Inputs, adjustable 8 kbyte • Outputs, adjustable 9 kbyte • Inputs, adjustable 128 kbyte • Outputs, adjustable 128 kbyte • Outputs 128 kbyte	 Retentivity available 	Yes
Local data • adjustable, max. 8 kbyte • preset 4 kbyte Address area I/O address area • Inputs 4 kbyte • Outputs 4 kbyte Of which distributed — MPI/DP interface, inputs 2 kbyte — PROFINET interface, inputs 4 kbyte — PROFINET interface, outputs 4 kbyte Process image • Inputs, adjustable 4 kbyte • Outputs, adjustable 4 kbyte • Outputs, adjustable 128 kbyte • Outputs, adjustable 228 kbyte • Inputs, default 128 kbyte • Outputs, default 128 kbyte • Outputs 128 kbyte • Outputs 128 kbyte	 Retentivity preset 	MB 0 to MB 15
adjustable, max. preset 4 kbyte Address area // O address area I/O address ar	 Number of clock memories 	8; in 1 memory byte
Address area I/O address are	Local data	
## Address area I/O address area I/O address a	adjustable, max.	8 kbyte
Inputs	• preset	4 kbyte
Inputs Outputs Outputs Outputs of which distributed — MPI/DP interface, inputs — MPI/DP interface, outputs — MPI/DP interface, outputs — PROFINET interface, inputs — PROFINET interface, outputs — Value of the process image Inputs, adjustable — Inputs, adjustable — Outputs, adjustable — Inputs, default — Outputs, default — Outputs, default — Consistent data, max. — 244 byte — Consistent data in process image — Number of subprocess images, max. Is Digital channels Inputs — of which central — Owhich central — of which central — of which central — of which central — Inputs — of which central — Inputs — of which central — Inputs	Address area	
Outputs of which distributed — MPI/DP interface, inputs — MPI/DP interface, outputs — PROFINET interface, inputs — PROFINET interface, inputs — PROFINET interface, outputs — Inputs, adjustable — Inputs, adjustable — Outputs, adjustable — Outputs, adjustable — Inputs, default — Outputs, default — Outputs, default — Outputs, default — Consistent data, max. — Yes Subprocess images — Number of subprocess images, max. — Subprocess images — Inputs — of which central — Of which central — Outputs	I/O address area	
of which distributed	• Inputs	4 kbyte
	Outputs	4 kbyte
	of which distributed	
— PROFINET interface, inputs — PROFINET interface, outputs 4 kbyte Process image Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Outputs Outp	— MPI/DP interface, inputs	2 kbyte
— PROFINET interface, outputs Process image Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Outputs Output	 MPI/DP interface, outputs 	2 kbyte
Process image Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Outputs, default Outputs, default Consistent data, max. Access to consistent data in process image Ves Subprocess images Number of subprocess images, max. Inputs Outputs Outp	 — PROFINET interface, inputs 	4 kbyte
 Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Outputs, default Outputs, default 128 kbyte Consistent data, max. Access to consistent data in process image Yes Subprocess images Number of subprocess images, max. Inputs Of which central Outputs Outputs Outputs Of which central Analog channels Inputs Outputs Ou	 — PROFINET interface, outputs 	4 kbyte
 Outputs, adjustable Inputs, default Outputs, default Outputs, default 128 kbyte Consistent data, max. Access to consistent data in process image Access to consistent data in process image Number of subprocess images, max. Number of subprocess images, max. Digital channels Inputs Outputs Outputs Outputs Of which central Analog channels Inputs Outputs Otyputs Otyputs Otyputs Otyputs Otyputs Outputs O	Process image	
 Inputs, default Outputs, default 128 kbyte Consistent data, max. Access to consistent data in process image Number of subprocess images, max. Number of subprocess images, max. Digital channels Inputs Of which central Outputs Outputs Of which central Analog channels Inputs 2 048 	● Inputs, adjustable	4 kbyte
 Outputs, default consistent data, max. Access to consistent data in process image Yes Subprocess images Number of subprocess images, max. Digital channels Inputs of which central Outputs of which central 32 768 Of which central 32 768 Analog channels Inputs 2 048 	Outputs, adjustable	4 kbyte
 consistent data, max. Access to consistent data in process image Subprocess images Number of subprocess images, max. Digital channels Inputs of which central Outputs of which central 32 768 Outputs of which central 32 768 Analog channels Inputs 2 048 	Inputs, default	128 kbyte
 Access to consistent data in process image Subprocess images Number of subprocess images, max. Digital channels Inputs Outputs Outputs Outputs of which central 32 768 Outputs a2 768 Analog channels Inputs Inputs 2 048 	Outputs, default	128 kbyte
Subprocess images Number of subprocess images, max. Digital channels Inputs Outputs Outputs Of which central Analog channels Inputs Inputs 2 048	• consistent data, max.	244 byte
 Number of subprocess images, max. Digital channels Inputs Of which central Outputs Of which central Analog channels Inputs 15 Number of subprocess images, max. 32 768 Of which central 32 768 Analog channels Inputs 2 048 	 Access to consistent data in process image 	Yes
Digital channels ● Inputs 32 768 — of which central 32 768 ● Outputs 32 768 — of which central 32 768 Analog channels 2 048	Subprocess images	
● Inputs 32 768 — of which central 32 768 ● Outputs 32 768 — of which central 32 768 Analog channels 2 048	Number of subprocess images, max.	15
— of which central 32 768	Digital channels	
● Outputs 32 768 — of which central 32 768 Analog channels Inputs 2 048 	• Inputs	32 768
— of which central 32 768 Analog channels ● Inputs 2 048	— of which central	32 768
Analog channels ● Inputs 2 048	Outputs	32 768
• Inputs 2 048	— of which central	32 768
	Analog channels	
— of which central 2 048	• Inputs	2 048
	— of which central	2 048

Outputs	2 048
— of which central	2 048
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	,
Number of connectable IMs (total), max.	6
Number of connectable IM 460s, max.	6
 Number of connectable IM 463s, max. 	4; IM 463-2
Number of DP masters	
• integrated	1
• via CP	10; CP 443-5 Extended
• via IM 467	4
Mixed mode IM + CP permitted	No; IM 467 not suitable for use with CP 443-5 Ext. and CP 443-1 EX4x, EX20, GX20 (in PROFINET IO mode)
• via interface module	0
 Number of pluggable S5 modules (via adapter capsule in central device), max. 	6
Number of IO Controllers	
• integrated	1
• via CP	4; No mixed operation of CP443-1 EX40 and CP443-1 EX 41/EX20/GX20, max. 4 in central controller
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
PROFIBUS and Ethernet CPs	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
• required slots	1
Time of day	
Clock	
Hardware clock (real-time)	Yes
 retentive and synchronizable 	Yes

Time of day Clock	
Hardware clock (real-time)	Yes
• retentive and synchronizable	Yes
Resolution	1 ms
 Deviation per day (buffered), max. 	1.7 s; Power off
 Deviation per day (unbuffered), max. 	8.6 s; For power On
Operating hours counter	
Number	16
Number/Number range	0 to 15

Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
• retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
● in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client
Time difference in system when synchronizing via	
• Ethernet, max.	10 ms
● MPI, max.	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFINET (2 ports)
Number of RS 485 interfaces	1
Number of other interfaces	0
1. Interface	
Interface type	Integrated
Physics	RS 485 / PROFIBUS + MPI
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Number of connection resources	MPI: 32, DP: 16
Functionality	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
MPI	
 Number of connections 	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	Yes
— S7 basic communication	Yes
— S7 communication	Yes
 S7 communication, as client 	Yes
 S7 communication, as server 	Yes
DP master	

Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	No
 — S7 basic communication 	Yes
— S7 communication	Yes
 — S7 communication, as client 	Yes
 S7 communication, as server 	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
 Activation/deactivation of DP slaves 	Yes
 Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
DP slave	
Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
Transmission rate, max.	12 Mbit/s
 automatic baud rate search 	No
 Address area, max. 	32; Virtual slots
 User data per address area, max. 	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— S7 routing	Yes; with interface active
 Global data communication 	No
— S7 basic communication	No

— S7 communication	Yes
 S7 communication, as client 	Yes
 S7 communication, as server 	Yes
 Direct data exchange (slave-to-slave communication) 	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte

2. Interface	
Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; Autosensing
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF"
Number of connection resources	48
Interface types	
Number of ports	2
• integrated switch	Yes
Media redundancy	
• supported	Yes
 Switchover time on line break, typ. 	200 ms
 Number of stations in the ring, max. 	50
Functionality	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes
Web server	Yes
Point-to-point connection	No
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— S7 communication	Yes
— Isochronous mode	Yes; Only with IRT and the High Performance option

— Open IE communication	Yes
Shared device	Yes
Prioritized startup	Yes
Number of IO devices with prioritized	32
startup, max.	
— Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
 Number of IO Devices with IRT and the option "high flexibility" 	256
— of which in line, max.	61
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Activation/deactivation of IO Devices 	Yes
— Number of IO Devices that can be	8
simultaneously activated/deactivated, max.	
IO Devices changing during operation	Yes
(partner ports), supported— Number of IO Devices per tool, max.	8; 8 parallel calls of the SFC 12 "D_ACT_DP" possible per line.
— Number of to Devices per tool, max.	Max. 32 IO Devices changing during operation (partner ports) are supported
— Device replacement without swap medium	Yes
— Send cycles	$250~\mu s,500~\mu s,1$ ms, 2 ms, 4 ms additionally with IRT with high performance: $250~\mu s$ to 4 ms in $125~\mu s$ frame
— Updating time	250 µs to 512 ms; minimum value depends on preset communication share for PROFINET IO, on the number of IO Devices and on the amount of configured user data, see PROFINET system description
Address area	
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— S7 communication	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— Prioritized startup	Yes
— Shared device	Yes

 Number of IO Controllers with shared device, max. 	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
 User data per submodule, max. 	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
 Number of connections, max. 	46
 Local port numbers used at the system end 	0, 20, 21, 25, 80, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534, 65535
 Keep-alive function, supported 	Yes
Protocols	
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Data length, max.	32 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 Adv. and loadable FBs
— Data length, max.	32 kbyte; 1452 bytes via CP 443-1 Adv.
• UDP	Yes; via integrated PROFINET interface and loadable FBs
 Number of connections, max. 	46
— Data length, max.	1 472 byte

Web server		
User-defined websites	Yes	
 Number of HTTP clients 	5	
Isochronous mode		

Yes; Via PROFIBUS DP or PROFINET interface
Yes
1
244 byte
1.5 ms; 0.5 ms without use of SFC 126, 127
32 ms

max. cycle	OZ 1113
Communication functions	
PG/OP communication	Yes

 Number of connectable OPs without message processing 	47
Number of connectable OPs with message	47; When using Alarm_S/SQ and Alarm_D/DQ
processing	.,,
Data record routing	Yes
Global data communication	
• supported	Yes
 Number of GD loops, max. 	8
 Number of GD packets, transmitter, max. 	8
 Number of GD packets, receiver, max. 	16
 Size of GD packets, max. 	54 byte
• Size of GD packet (of which consistent), max.	1 variable
S7 basic communication	
• supported	Yes
User data per job, max.	76 byte
 User data per job (of which consistent), max. 	1 variable
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
User data per job, max.	64 kbyte
User data per job (of which consistent), max.	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or
	443-5
 User data per job, max. 	8 kbyte
 User data per job (of which consistent), max. 	240 byte
 Number of simultaneous AG-SEND/AG-RECV orders per CPU, max. 	24/24
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Web server	
• supported	Yes
PROFINET CBA (at set setpoint communication load)	
Setpoint for the CPU communication load	20 %
 Number of remote interconnection partners 	32
 Number of functions, master/slave 	150
Total of all master/slave connections	4 500
 Data length of all incoming connections master/slave, max. 	45 000 byte
 Data length of all outgoing connections master/slave, max. 	45 000 byte

 Number of device-internal and PROFIBUS interconnections 	1 000
 Data length of device-internal und PROFIBUS interconnections, max. 	16 000 byte
Data length per connection, max.	2 000 byte
Remote interconnections with acyclic transmission	
— Sampling frequency: Sampling time, min.	200 ms; Depending on preset communication load, number of interconnections and data length used
 Number of incoming interconnections 	250
 Number of outgoing interconnections 	250
 Data length of all incoming interconnections, max. 	8 000 byte
 Data length of all outgoing interconnections, max. 	8 000 byte
 Data length per connection, max. 	2 000 byte
Remote interconnections with cyclic transmission	
 Transmission frequency: Transmission interval, min. 	1 ms; Depending on preset communication load, number of interconnections and data length used
 Number of incoming interconnections 	300
 Number of outgoing interconnections 	300
 Data length of all incoming interconnections, max. 	4 800 byte
 Data length of all outgoing interconnections, max. 	4 800 byte
 Data length per connection, max. 	450 byte
HMI variables via PROFINET (acyclic)	
 — Number of stations that can log on for HMI variables (PN OPC/iMap) 	2x PN OPC/1x iMap
 HMI variable updating 	500 ms
 Number of HMI variables 	1 000
 Data length of all HMI variables, max. 	32 000 byte
PROFIBUS proxy functionality	
— supported	Yes; 32 PROFIBUS slaves max. connectable
 Data length per connection, max. 	240 byte; Slave-dependent
Number of connections	
• overall	48
usable for PG communication	
 reserved for PG communication 	1
— adjustable for PG communication, max.	0
usable for OP communication	
 reserved for OP communication 	1
 adjustable for OP communication, max. 	0
 usable for S7 basic communication 	

0
0
0
0
0
0

S7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
 Number of instances for alarm 8 and S7 communication blocks, max. 	300
• preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
• overall, max.	256
• in 100 ms grid, max.	0
• in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
• with 500, 1000 ms grid, max.	1

Test commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
Status/control variable	Yes; Up to 16 variable tables
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers,
	counters
Number of variables, max.	70; Status/control

Forcing	
• Forcing	Yes
• Forcing, variables	Inputs/outputs, bit memories, distributed I/Os
Number of variables, max.	64
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	400
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes
EMC	
Emission of radio interference acc. to EN 55 011	
Limit class A, for use in industrial areas	Yes
• Limit class B, for use in residential areas	No
Configuration	
Configuration software	
• STEP 7	Yes
Programming	
Command set	see instruction list
 Nesting levels 	7
 Access to consistent data in process image 	Yes
 System functions (SFC) 	see instruction list
 System function blocks (SFB) 	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
— DPSYC_FR	2
— D_ACT_DP	8
— RD_REC	8
— WR_REC	8
— WR_PARM	8
— PARM_MOD	1
— WR_DPARM	2
— DPNRM_DG	8

— RDSYSST	8
— DP_TOPOL	1
Number of simultaneously active SFBs	
— RDREC	8
— WRREC	8
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy
••	
Dimensions	
Dimensions Width	25 mm
	25 mm 290 mm
Width	
Width Height	290 mm
Width Height Depth	290 mm